

Work Order ID 53223

October 27, 2009 12:41:00 PM



Page 1

Item ID: D205-633-011

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step

Start Date: 27/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 10/11/2009 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan: *BL*

Date: *09-10-27*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

0.00



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy bluefile & type labels per PPP205-633-011 CHG001

Sorluloy

for BG 09/11/02

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/30 (6x) sf

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> Sorluloy

(4x)

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Item ID: D205-633-011

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step

Start Date: 27/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 10/11/2009 Req'd Qty: 6.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-633-011 Location: _____								
		RRV-G.							
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

PC 9/4/4 (C)

09/11/04 J

BL 09-11-4

Picklist Print

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Page 1

Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-14A Bolt		Purchased	No			110	Each	188.0000	6.0000		9/11/2	sl
-----------------	--	-----------	----	--	--	-----	------	----------	--------	--	--------	----

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

188

107534

19

110372

169

AN4-5A Bolt		Purchased	No			110	Each	221.0000	12.0000		9/11/2	6x sl
----------------	--	-----------	----	--	--	-----	------	----------	---------	--	--------	-------

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

221

100089

6

106605

6

108672

1

109061

9

110844

96

111650

3

112933

100

12x sl

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step



Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-6A ^{x2} S  ^{x2} Bolt		Purchased	No			110	Each	1,274.000	12.0000		9/11/2	sf

Warehouse Loc Qty Loc Code


Location

Main Warehouse

ST	1274
111279	174
112314	300
112641	100
112720	100
112829	300
112933	300

12x

sf

AN4-7A ^{x2}
S 
^{x2}Bolt

Purchased No

110 Each 250.0000 12.0000



9/11/2

6x sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	250
111668	1
112385	7
112794	142
112933	100

1
7
4

sf

Picklist Print

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Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step


Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-14A  Bolt		Purchased	No			110	Each	112.0000	6.0000		9/10/2	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	112
104547	2
106166	8
109282	4
112411	30
112467	18
112489	50

2	104547	SP
8	109282	
4		

AN5-6A

Bolt

Purchased	No		110	Each	87.0000	6.0000
-----------	----	--	-----	------	---------	--------

9/11/2	SP
--------	----

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	87
108376	8
111425	29
112243	50

6x	SP
----	----

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer	415	Purchased	No			110	Each	4,729.000	90.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4729	
108161	519	
110523	340	
111279	101	
111916	482	
112314	3287	
16941	0	

91012 (6x) SP
90x SP

Picklist Print

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Work Order ID: 53223



Parent Item: D205-633-011RevN/A



Parent Item Name: Heli-Access-Step

Start Date: 27/10/2009

Required Date: 10/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516		Purchased	No			110	Each	1,576.000	24.0000			



Washer

9/11/12 sup

62

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	1576
100564	2
106167	6
107534	34
107959	43
108246	46
108672	2
109059	49
109752	22
110363	46
110523	57
111279	39
112082	68
112314	500
112794	162
112828	500

24x sup

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Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2021-101RevN/A

Manufactured

No

110

Each

18.0000

6.0000



Eyebolt

9/10/30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

18

40093

3

40433

15

3 3 X SP

D2022-101RevN/A

Manufactured

No

110

Each

583.0000

12.0000



Spacer

9/10/30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST504

583

45885

383

50746

100

52325

100

2x

D2022-103RevN/A

Manufactured

No

110

Each

218.0000

12.0000



Spacer

9/10/30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST109

218

47964

197

50735

21

12x SP

Picklist Print

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S 46 D2562-001RevD Strut		Manufactured	No			110	Each	12.0000	6.0000		9/10/30	SL

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

12

51221

2

52031

10

S 47 D2563RevC Step Weldment Assembly		Manufactured	No			110	Each	0.0000	6.0000		13 53224	SL
--	--	--------------	----	--	--	-----	------	--------	--------	--	----------	----

S 48 D2565-101RevE Strut		Manufactured	No			110	Each	18.0000	6.0000		9/10/30	SL
-----------------------------	--	--------------	----	--	--	-----	------	---------	--------	--	---------	----

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

8

47544

8

Main Warehouse

ST270

10

51456

10

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Shop Packet Print

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Picklist Print

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step


Comments:

Start Date: 27/10/2009


Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2565-103RevE  Strut		Manufactured	No			110	Each	18.0000	6.0000		9/10/30	SL

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST270	18	
50056	8	
51457	10	

D2565-105RevE  Strut		Manufactured	No			110	Each	27.0000	6.0000		9/10/30	SL
---	--	--------------	----	--	--	-----	------	---------	--------	--	---------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6	
47546	6	
Main Warehouse		
ST27	11	
50059	11	
Main Warehouse		
ST270	10	
51458	10	

Picklist Print

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2565-107RevE

Manufactured

No

110

Each

16.0000

6.0000



Strut

9/10/30 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST270

16

50057

6

51459

10

D2565-109RevE

Manufactured

No

110

Each

18.0000

6.0000



Strut

9/10/30

6x SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

51460

10

Main Warehouse

ST270

8

50058

8

6x SL

Picklist Print

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2565-111RevE N Manufactured No



Strut

110 Each 18.0000 6.0000



9/10/30 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

18

47549

10

47830

8

8x

6x SP

MS21042L4 78

Purchased No



Nut

110

Each

5,978.000 48.0000



9/10/30 SD 6x

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5978

110507

184

111827

5785

112314

9

15924

0

48 SP

Picklist Print

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Work Order ID: 53223

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step


Comments:

Start Date: 27/10/2009

Required Date: 10/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5  Nut	42	Purchased	No			110	Each	1,077.000	12.0000		9/11/25	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1077	
110382	10	
111127	4	
111636	63	
112314	1000	

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

5
53223

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
1	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B

Date: 07.08.21